



Z645, Z665 Series

6" SUBMERSIBLE ELECTRIC PUMPS

ErP 2009/125/EC

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6" Submersible Electric Pumps

Z645, Z665 Series



MARKET SECTORS AGRICULTURE, INDUSTRY

APPLICATIONS

- Irrigation.
- Pressure boosting and water distribution in industrial plants.
- Firefighting and washing systems.

SPECIFICATIONS

- **Delivery:** up to 75 m³/h.
- **Head:** up to 380 m.
- **Maximum overall diameter of pump:** 142 mm (cable guard included).
- **Maximum pump immersion depth:**
 - 150 m (with 4OS motor)
 - 300 m (with L4C motor)
 - 250 m (with L6C motor)
 - 350 m (with L6W motor)
- **Maximum permissible quantity of suspended sand:** 100 g/m³.
- **Delivery port:** Rp 3".
- **All the pumps can operate in the horizontal position**

CONSTRUCTION CHARACTERISTICS

- **Head and motor support** made of stainless steel.
- **Delivery port** equipped with holes for safety hooks .
- Stainless steel **integrated non-return valve**.
- Stainless steel **impeller** with removable wear ring.
- Stainless steel **shaft** protected by shaft sleeves.
- **Replaceable coupling**.

ACCESSORIES

- Motor adapter 6X4" kit

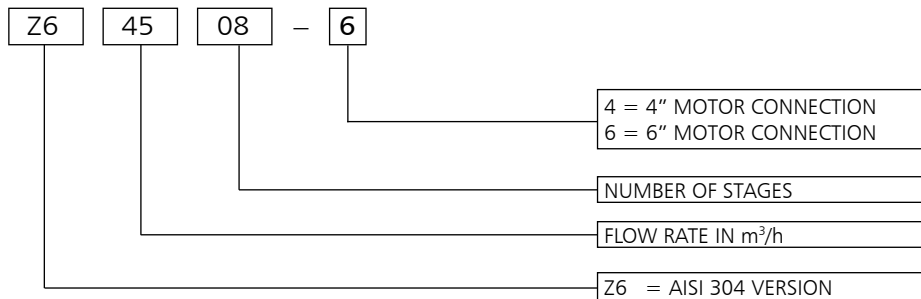
All pictures shown are for illustration purpose only.
Actual product may vary due to product enhancement

Z6 SERIES TABLE OF COMPONENTS AND MATERIALS

Component	Material	Reference standards	
		Europe	USA
Discharge head	Stainless steel	1.4301	AISI 304
Valve	Stainless steel	1.4401	AISI 316
O-ring	NBR		
Screws and outer case locking nuts	Stainless steel	1.4401	AISI 316
Outer case	Stainless steel	1.4301	AISI 304
Suction strainer	Stainless steel	1.4401	AISI 316
Cable guard	Stainless steel	1.4401	AISI 316
Initial spacer	Stainless steel	1.4301	AISI 304
Flange and bolts	Stainless steel	1.4301	AISI 304
Motor adapter	Stainless steel	1.4301	AISI 304
Pump shaft	Stainless steel	1.4057	AISI 431
Coupling	Stainless steel	1.4057 / 1.4460	AISI 431 / AISI 329
Lower thrust bearing	Stainless steel	1.4401	AISI 316
Upper guide bush	Ceramic coated stainless steel	1.4460	AISI 329
Screw and lock washer	Stainless steel	1.4401	AISI 316
Thrust ring	PTFE + Graphite		
Diffuser	Stainless steel	1.4301	AISI 304
Secondary bearing bush	NBR		
Floating wear rings	PTFE		
Wear ring	Stainless steel	1.4301	AISI 304
Bearing bush	NBR		
Final stage - Intermediate diffuser	Stainless steel	1.4401	AISI 316
Intermediate impeller with screw	Stainless steel	1.4301	AISI 304
Impeller	Stainless steel	1.4301	AISI 304
Split cone	Stainless steel	1.4401	AISI 316
Split cone nut/ Intermediate split cone nut	Stainless steel	1.4401	AISI 316
Thrust split cone nu	Stainless steel	1.4401	AISI 316

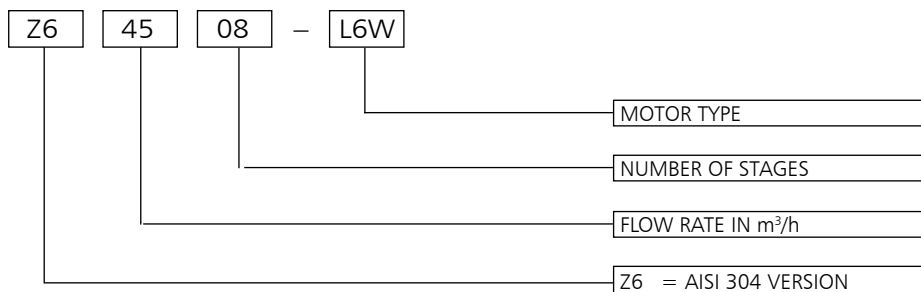
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Z6 SERIES IDENTIFICATION CODE PUMP



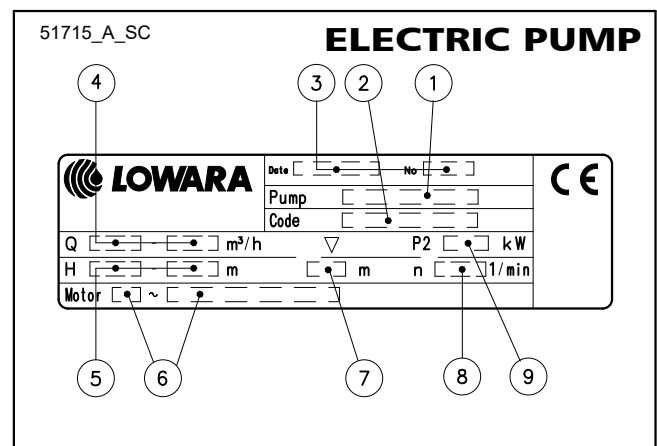
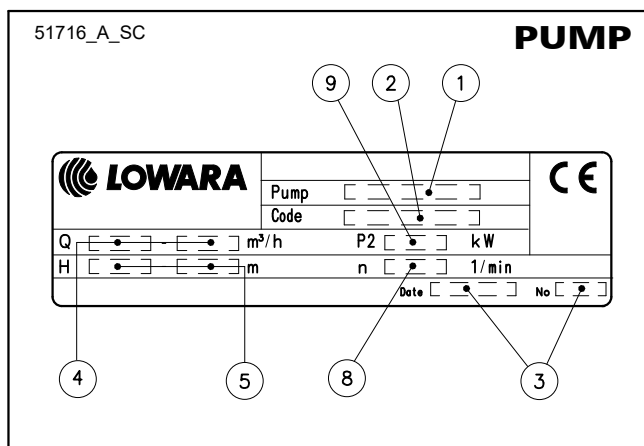
EXAMPLE : Z645 08 - 6
6" Pump at 50 Hz, AISI 304, flow rate 22 m³/h, 8 stages, with 6" motor connection.

ELECTRIC PUMP



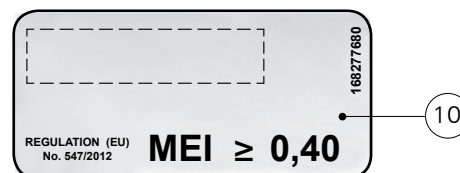
EXAMPLE : Z622 08 - L6W
6" Electric pump at 50 Hz, AISI 304, flow rate 22 m³/h, 8 stages, coupled to a 6" motor L6W.

RATING PLATE



LEGEND

- 1 - Pump type
- 2 - Code
- 3 - Date of manufacture and Serial number Speed
- 4 - Delivery range
- 5 - Head range
- 6 - Motor characteristics
- 7 - Maximum immersion depth
- 8 - Speed
- 9 - Rated output
- 10 - MEI label (Regulation (EU) n. 547/2012)



ErP 2009/125/EC

Z6 SERIES PUMPS

With the “Energy using Products” (EuP 2005/32/EC) and “Energy related Products” (ErP 2009/125/EC) directives, the European Commission has established requirements for promoting the use of products with low power consumption.

Among the various products considered there are also some typologies of pumps with the characteristics defined by the specific **Regulation (EU) n. 547/2012** implementing the requirements of Directives EuP and ErP.

For submersible multi-stage pumps (MSS for the Regulations), the efficiency evaluation refers to:

- just the pump and not the pump and motor assembly (electric or combustion);
- pump with a nominal outer diameter of 4" (10,16 cm) or 6" (15,24 cm) designed to be operated in a borehole;
- pumps designed to operate at a speed of 2900 min⁻¹ (for electric pumps this means 50 Hz 2-pole electric motors);
- use with clean water at a temperature ranging from 0°C to 90°C (the test is performed with cold water at a temperature not higher than 40°C).

The Regulation also establishes the following deadline:

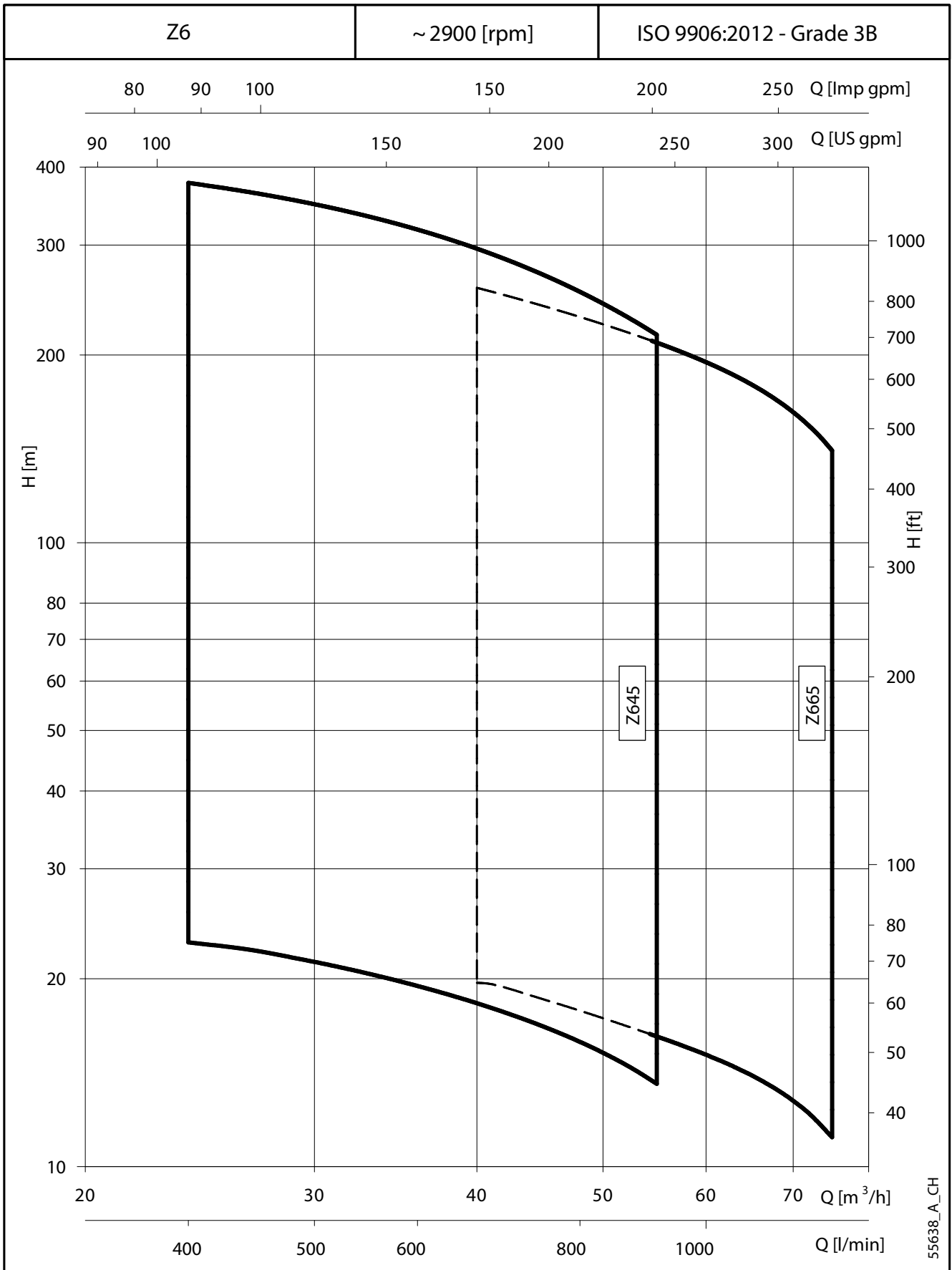
from	minimum efficiency index (MEI)
1 st January 2015	MEI ≥ 0,4

Regulation (EU) n. 547/2012 – Annex II – point 2 (Product information requirements)

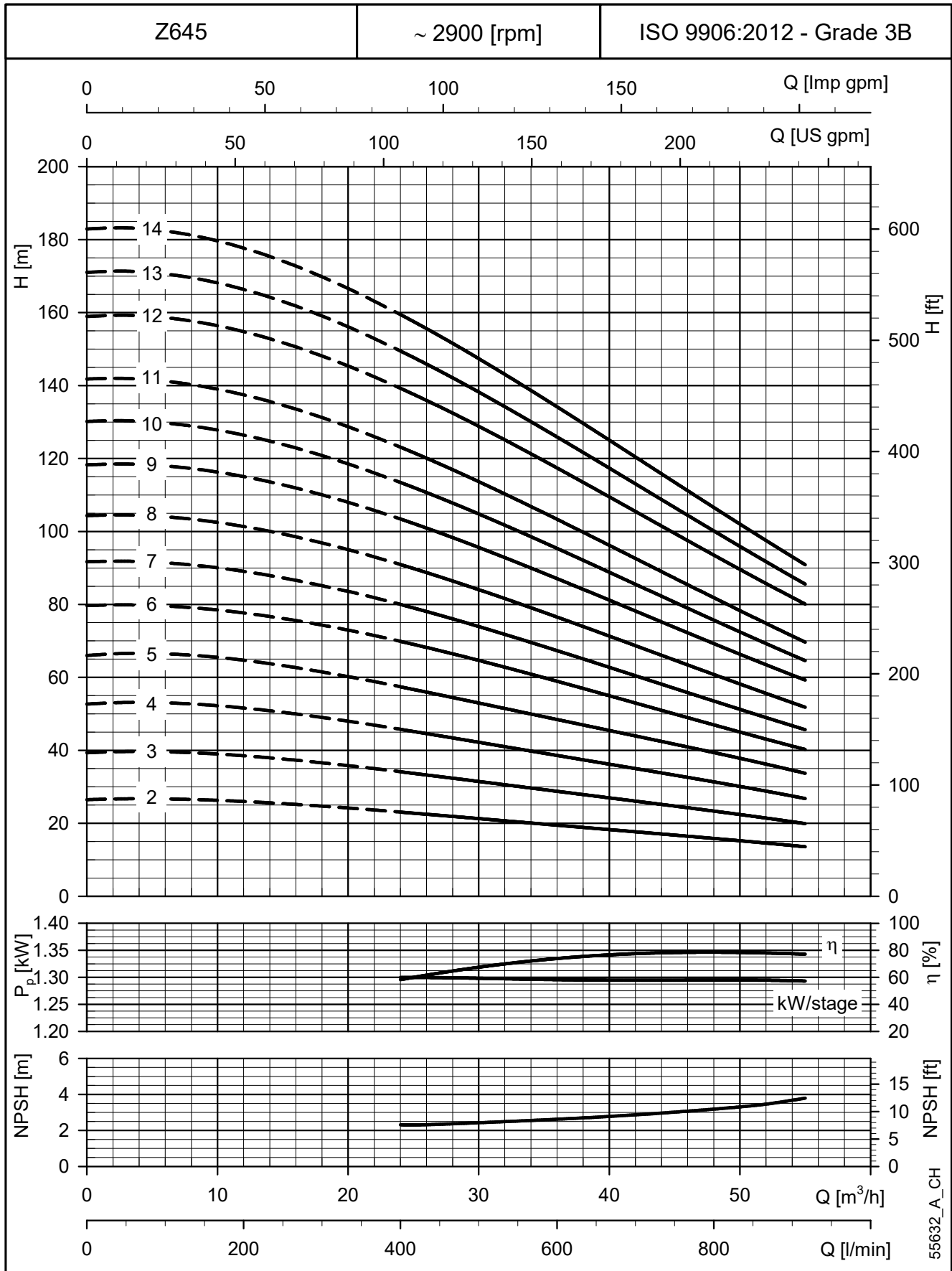
- 1) Minimum efficiency index: see the MEI column in the tables in the “Electropumps operating characteristics” section.
- 2) “The benchmark for most efficient water pumps is MEI ≥ 0,70”.
- 3) Year of manufacture: from May 2021.
- 4) Manufacturer: Xylem Service Italia Srl - Reg. No 07520560967 - Montecchio Maggiore, Vicenza, Italy.
- 5) Product type: see the PUMP TYPE column in the tables in the “Electropumps operating characteristics” section.
- 6) Hydraulic pump efficiency with trimmed impeller: not applicable to these products.
- 7) Pump performance curves, including the performance curve: see the “Operating Characteristics” graphs in the following pages.
- 8) “The efficiency of a pump with a trimmed impeller is usually lower than that of a pump with the full impeller diameter. The trimming of the impeller will adapt the pump to a fixed duty point, leading to reduced energy consumption. The minimum efficiency index (MEI) is based on the full impeller diameter”.
- 9) “The operation of this water pump with variable duty points may be more efficient and economic when controlled, for example, by the use of a variable speed drive that matches the pump duty to the system”.
- 10) Information relevant for disassembly, recycling or disposal at end-of-life: observe the current laws and by-laws governing sorted waste disposal. Consult the product operating manual.
- 11) “Designed for use below – 10 °C only”: note not applicable to these products.
- 12) “Designed for use above 120 °C only”: note not applicable to these products.
- 13) Specific instructions for pumps as per points 11 and 12: not applicable to these products.
- 14) “Information on benchmark efficiency is available at”: www.europump.org (Ecodesign section).
- 15) The benchmark efficiency graphs with MEI = 0.7 and MEI = 0.4 are available at www.europump.org (refer to “Multistage Submersible 2900 rpm”).

Note.

The Regulations (EU) n. 2019/1781 and n. 2021/341, which replace regulations (EC) n. 640/2009 and (EU) n. 4/2014, establish the requirements for electric motors. It is not required to have a minimum level of efficiency for submersible motors; they are included in the Regulations for some information aspects.

**Z6 SERIES
HYDRAULIC PERFORMANCE RANGE**


Z645 SERIES, 2 TO 14 STAGES ELECTROPUMPS OPERATING CHARACTERISTICS



These performances are valid for liquids with density $\rho = 1.0 \text{ Kg/dm}^3$ and kinematic viscosity $\nu = 1 \text{ mm}^2/\text{sec}$.

Z645 SERIES, 15 TO 23 STAGES ELECTROPUMPS OPERATING CHARACTERISTICS

PUMP TYPE	RATED POWER		Q = DELIVERY						
			l/min	0	400	600	700	800	917
			m ³ /h	0	24	36	42	48	55
	kW	MEI* ≥	H = TOTAL HEAD METRES COLUMN OF WATER						
Z645 15	22	0,40	199,0	174,3	147,0	132,2	117,2	100,3	
Z645 16	22	0,40	211,1	184,5	155,5	139,7	123,8	105,8	
Z645 17	22	0,40	223,1	194,6	163,8	147,1	130,3	111,1	
Z645 18	30	0,40	242,8	214,0	181,0	162,9	144,7	124,4	
Z645 19	30	0,40	255,4	224,8	190,0	171,0	151,9	130,4	
Z645 20	30	0,40	267,9	235,5	199,0	179,0	158,9	136,3	
Z645 21	30	0,40	280,4	246,1	207,8	186,8	165,8	142,1	
Z645 22	30	0,40	292,6	256,5	216,5	194,6	172,6	147,7	
Z645 23	30	0,40	304,8	266,8	225,0	202,2	179,3	153,3	

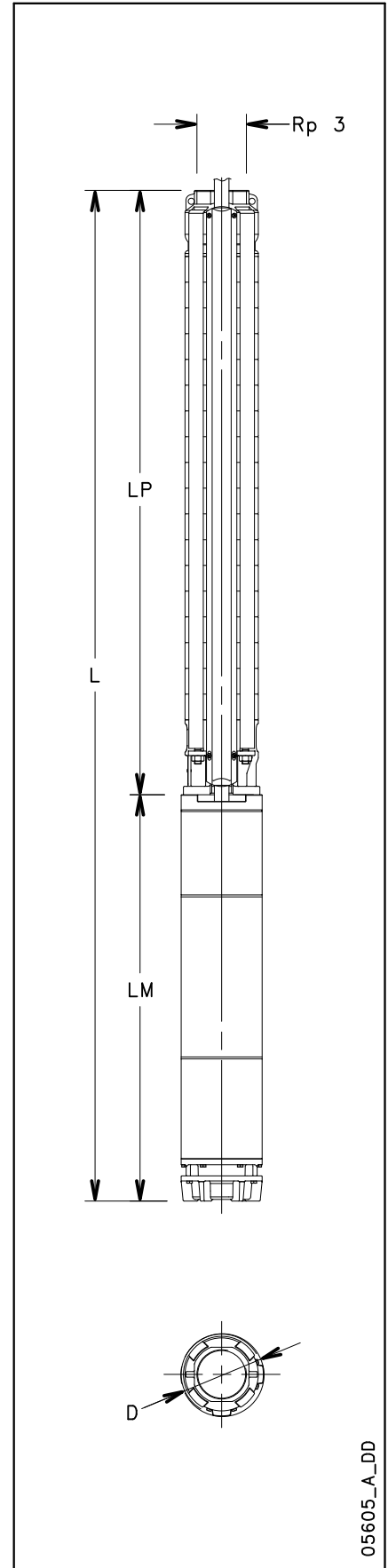
* Efficiency index MEI

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ELECTROPUMPS DIMENSIONS AND WEIGHTS

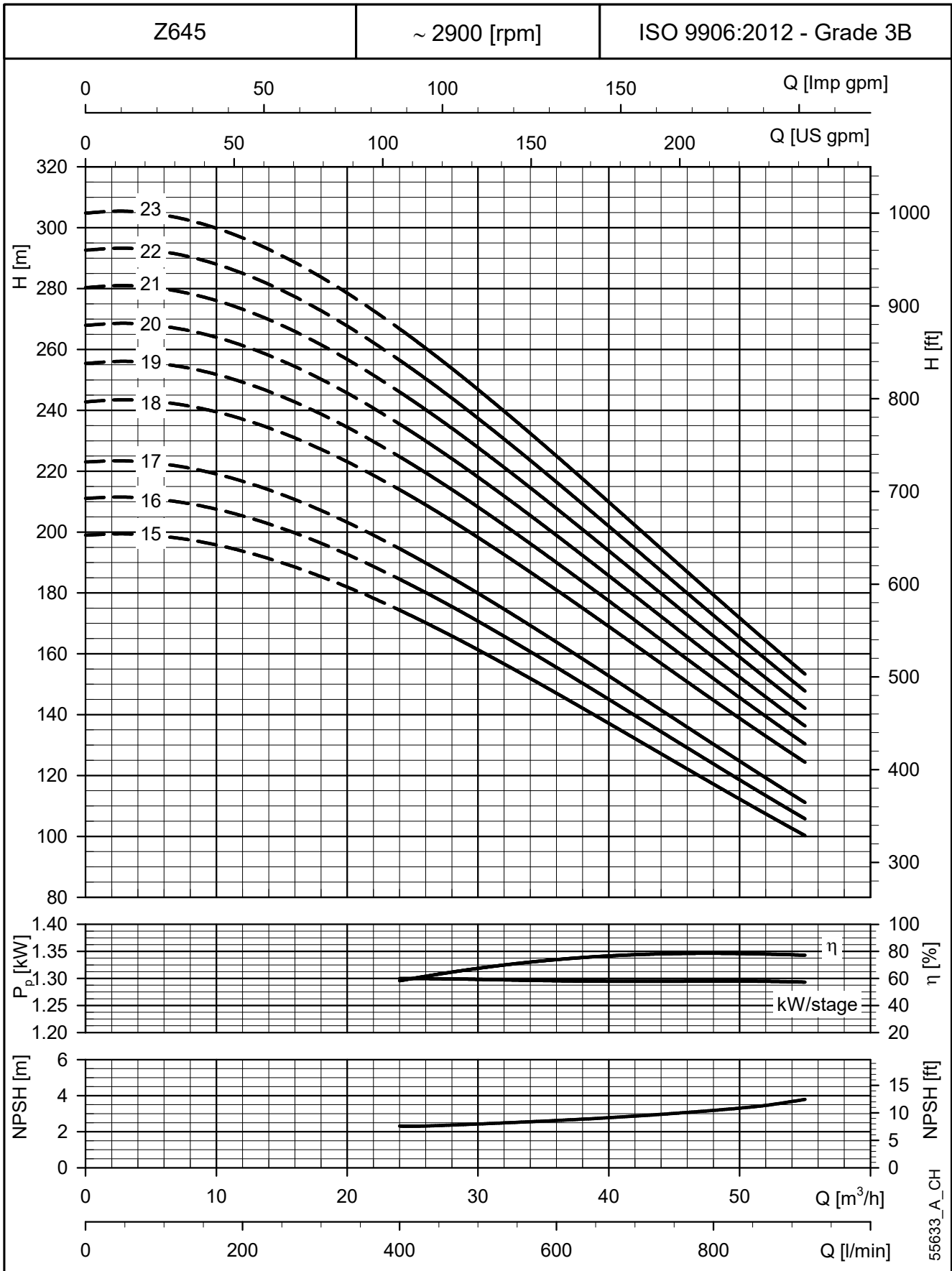
ELECTRO PUMP TYPE	RATED POWER kW	DIMENSIONS (mm)				WEIGHT Kg
		L	LM	LP	ø D 1 Cable	
Z645 15-L6W	22	3016	943	2073	144	119
Z645 16-L6W	22	3129	943	2186	144	122
Z645 17-L6W	22	3243	943	2300	144	124
Z645 18-L6W	30	3555	1141	2414	144	144
Z645 19-L6W	30	3669	1141	2528	144	146
Z645 20-L6W	30	3783	1141	2642	144	149
Z645 21-L6W	30	3896	1141	2755	144	151
Z645 22-L6W	30	4010	1141	2869	144	154
Z645 23-L6W	30	4124	1141	2983	144	156

z645-2-50-en a td



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Z645 SERIES, 15 TO 23 STAGES ELECTROPUMPS OPERATING CHARACTERISTICS



These performances are valid for liquids with density $\rho = 1.0 \text{ Kg/dm}^3$ and kinematic viscosity $\nu = 1 \text{ mm}^2/\text{sec}$.

Z645 SERIES, 24 TO 33 STAGES ELECTROPUMPS OPERATING CHARACTERISTICS

PUMP TYPE	RATED POWER		Q = DELIVERY						
			l/min	0	400	600	700	800	917
			m ³ /h	0	24	36	42	48	55
	kW	MEI* ≥	H = TOTAL HEAD METRES COLUMN OF WATER						
Z645 24	37	0,40	323,3	284,7	240,8	216,7	192,6	165,2	
Z645 25	37	0,40	335,9	295,5	249,8	224,8	199,7	171,2	
Z645 26	37	0,40	348,4	306,2	258,8	232,8	206,7	177,1	
Z645 27	37	0,40	360,8	316,8	267,6	240,8	213,7	182,9	
Z645 28	37	0,40	373,1	327,3	276,4	248,6	220,6	188,7	
Z645 29	45	0,40	384,4	336,8	284,0	255,2	226,3	193,7	
Z645 30	45	0,40	396,5	347,1	292,6	262,8	232,9	199,3	
Z645 31	45	0,40	408,6	357,3	301,0	270,4	239,6	204,8	
Z645 32	45	0,40	420,6	367,4	309,4	277,8	246,1	210,2	
Z645 33	45	0,40	432,5	377,4	317,7	285,2	252,5	215,5	

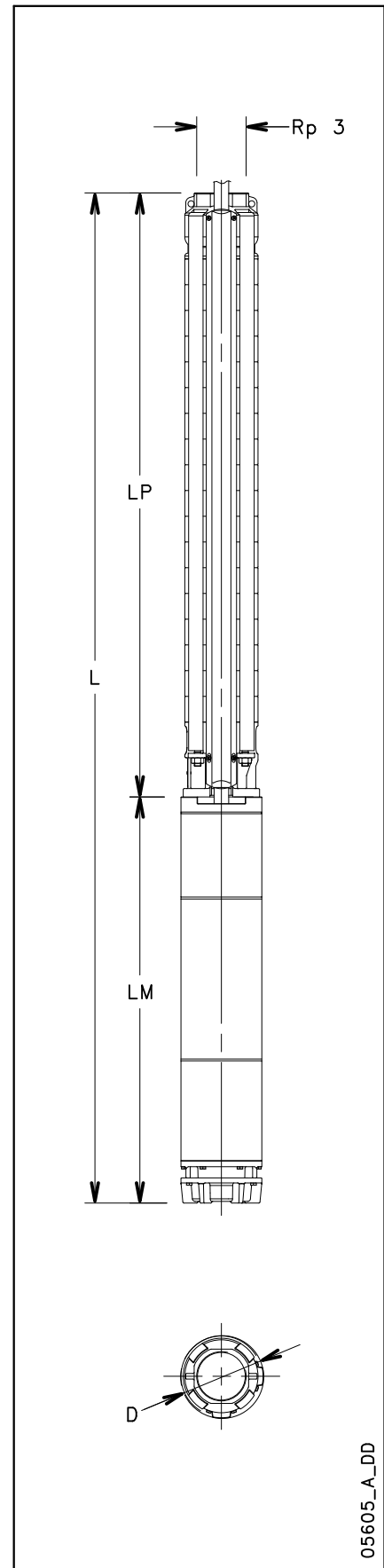
* Efficiency index MEI

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ELECTROPUMPS DIMENSIONS AND WEIGHTS

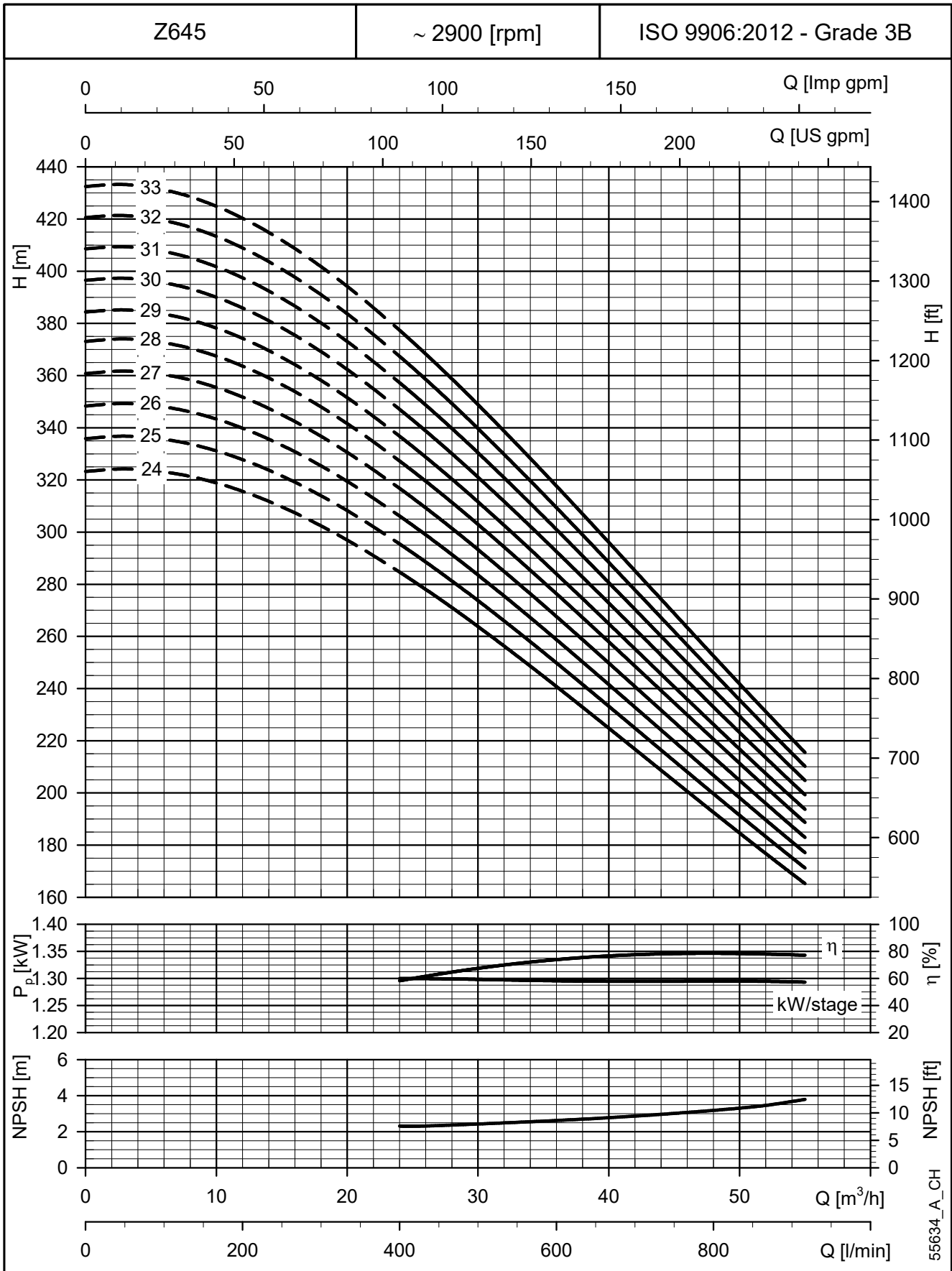
ELECTRO PUMP TYPE	RATED POWER kW	DIMENSIONS (mm)				WEIGHT Kg
		L	LM	LP	ø D 1 Cable	
Z645 24-L6W	37	4348	1251	3097	144	176
Z645 25-L6W	37	4462	1251	3211	144	178
Z645 26-L6W	37	4575	1251	3324	144	181
Z645 27-L6W	37	4689	1251	3438	144	183
Z645 28-L6W	37	4803	1251	3552	144	186
Z645 29-L6C	45	5026	1360	3666	142	198
Z645 30-L6C	45	5140	1360	3780	142	201
Z645 31-L6C	45	5254	1360	3894	142	203
Z645 32-L6C	45	5367	1360	4007	142	206
Z645 33-L6C	45	5481	1360	4121	142	208

z645-3-50-en a td



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Z645 SERIES, 24 TO 33 STAGES ELECTROPUMPS OPERATING CHARACTERISTICS



These performances are valid for liquids with density $\rho = 1.0 \text{ Kg/dm}^3$ and kinematic viscosity $\nu = 1 \text{ mm}^2/\text{sec}$.

Z665 SERIES, 2 TO 9 STAGES ELECTROPUMPS OPERATING CHARACTERISTICS

PUMP TYPE	RATED POWER		Q = DELIVERY						
			l/min	0	250	500	750	1000	1250
			m ³ /h	0	15	30	45	60	75
kW		MEI* ≥	H = TOTAL HEAD METRES COLUMN OF WATER						
Z665 02	4	0,40	26,7	27,3	23,1	18,5	15,1	11,1	
Z665 03	5,5	0,40	39,9	40,7	34,4	27,6	22,5	16,5	
Z665 04	7,5	0,40	53,1	54,1	45,7	36,7	29,8	21,8	
Z665 05	9,3	0,40	66,2	67,3	56,8	45,6	37,0	27,0	
Z665 06	11	0,40	78,8	80,0	67,4	54,0	43,8	31,6	
Z665 07	15	0,40	91,8	91,9	79,1	64,9	52,8	38,4	
Z665 08	15	0,40	103,9	103,6	89,0	72,9	59,2	42,4	
Z665 09	15	0,40	115,7	115,0	98,5	80,5	65,2	46,0	

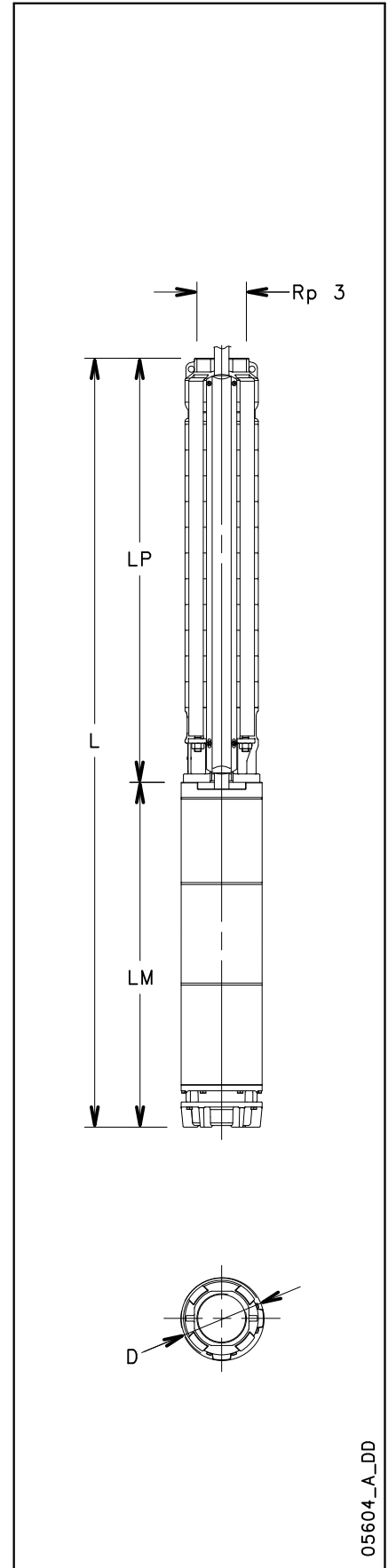
* Efficiency index MEI

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ELECTROPUMPS DIMENSIONS AND WEIGHTS

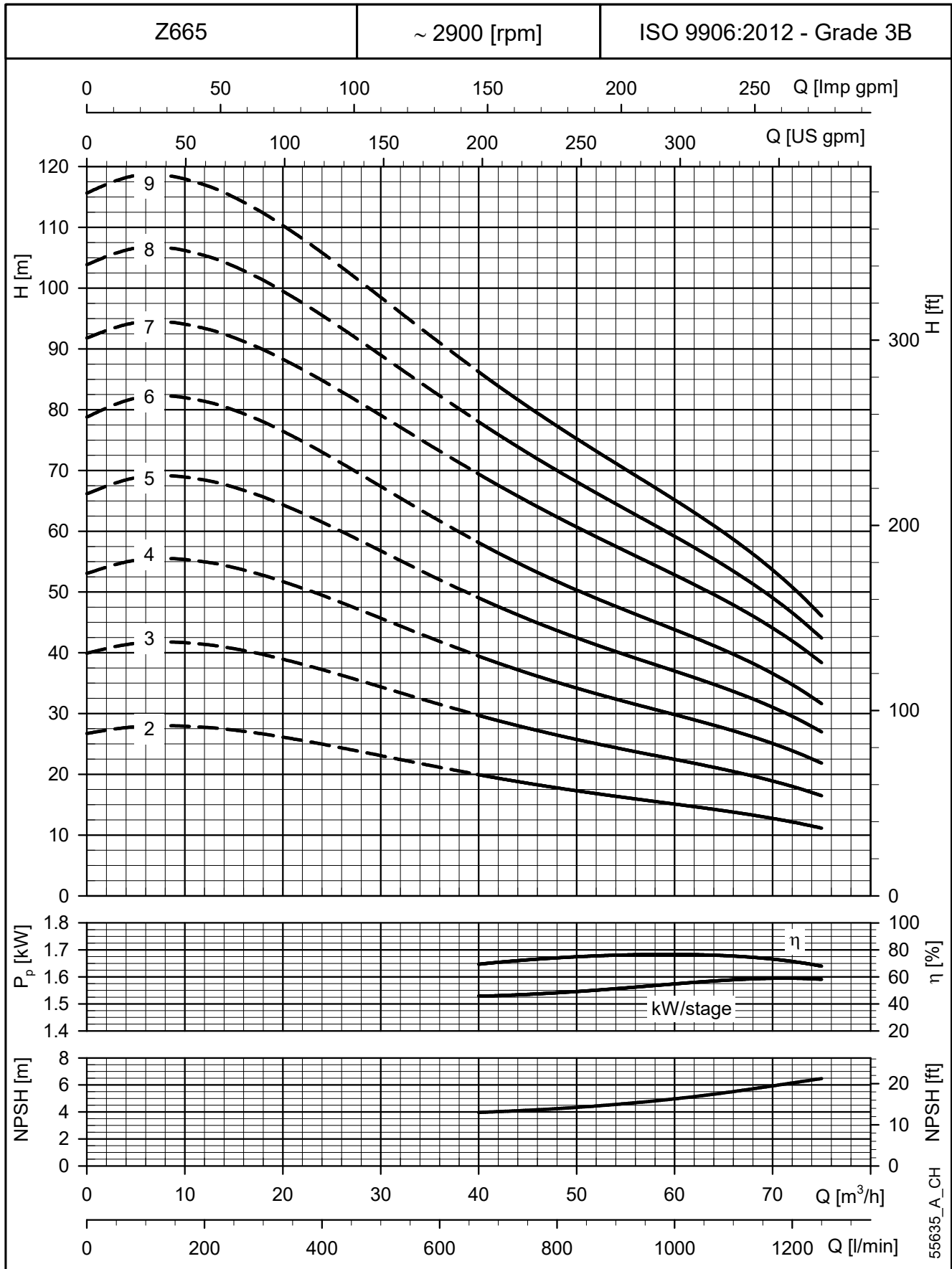
ELECTRO PUMP TYPE	RATED POWER kW	DIMENSIONS (mm)				WEIGHT Kg
		L	LM	LP	∅ D 1 Cable	
Z665 02-L4C	4	1208	614	594	142	33
Z665 03-L4C	5,5	1392	684	708	142	39
Z665 04-L4C	7,5	1586	764	822	142	44
Z665 02-L6W	4	1175	583	592	144	47
Z665 03-L6W	5,5	1319	613	706	144	54
Z665 04-L6W	7,5	1473	653	820	144	61
Z665 05-L6W	9,3	1617	683	934	144	67
Z665 06-L6W	11	1770	723	1047	144	74
Z665 07-L6W	15	1994	833	1161	144	88
Z665 08-L6W	15	2108	833	1275	144	91
Z665 09-L6W	15	2222	833	1389	144	93

z665-1-50-en a td



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Z665 SERIES, 2 TO 9 STAGES ELECTROPUMPS OPERATING CHARACTERISTICS



These performances are valid for liquids with density $\rho = 1.0 \text{ Kg/dm}^3$ and kinematic viscosity $\nu = 1 \text{ mm}^2/\text{sec}$.

Z665 SERIES, 10 TO 17 STAGES ELECTROPUMPS OPERATING CHARACTERISTICS

PUMP TYPE	RATED POWER		Q = DELIVERY						
			l/min	0	250	500	750	1000	1250
			m ³ /h	0	15	30	45	60	75
kW		MEI* ≥	H = TOTAL HEAD METRES COLUMN OF WATER						
Z665 10	18,5	0,40	131,5	131,6	113,3	93,0	75,7	55,0	
Z665 11	18,5	0,40	143,6	143,4	123,2	101,0	82,1	59,1	
Z665 12	22	0,40	158,5	158,7	136,8	112,3	91,5	66,8	
Z665 13	22	0,40	170,7	170,6	146,8	120,4	98,0	71,0	
Z665 14	30	0,40	187,8	189,0	163,4	134,6	110,1	81,8	
Z665 15	30	0,40	200,5	201,6	174,1	143,3	117,1	86,7	
Z665 16	30	0,40	213,1	214,0	184,7	151,9	124,0	91,4	
Z665 17	30	0,40	225,6	226,2	195,1	160,3	130,8	95,9	

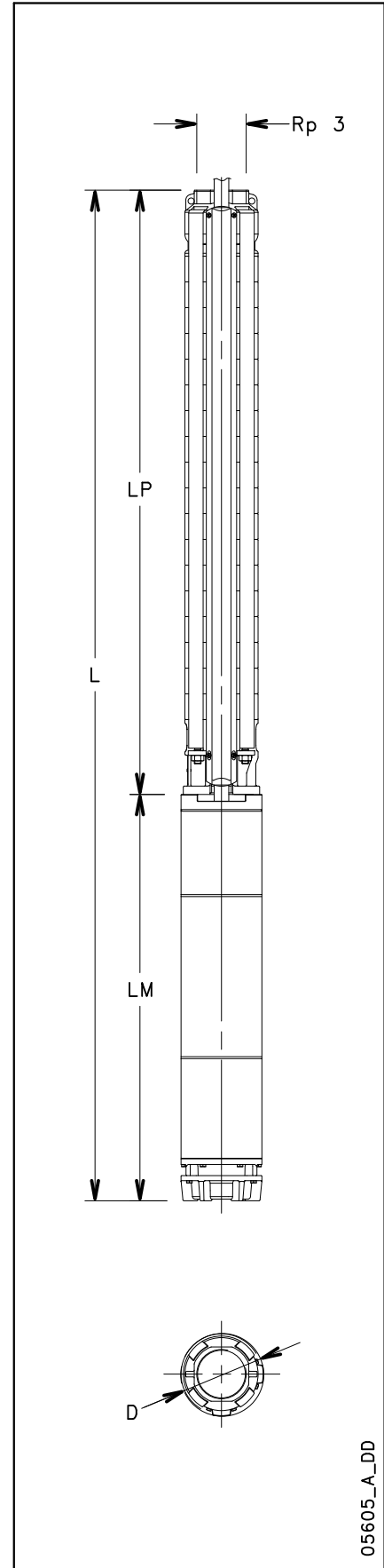
* Efficiency index MEI

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ELECTROPUMPS DIMENSIONS AND WEIGHTS

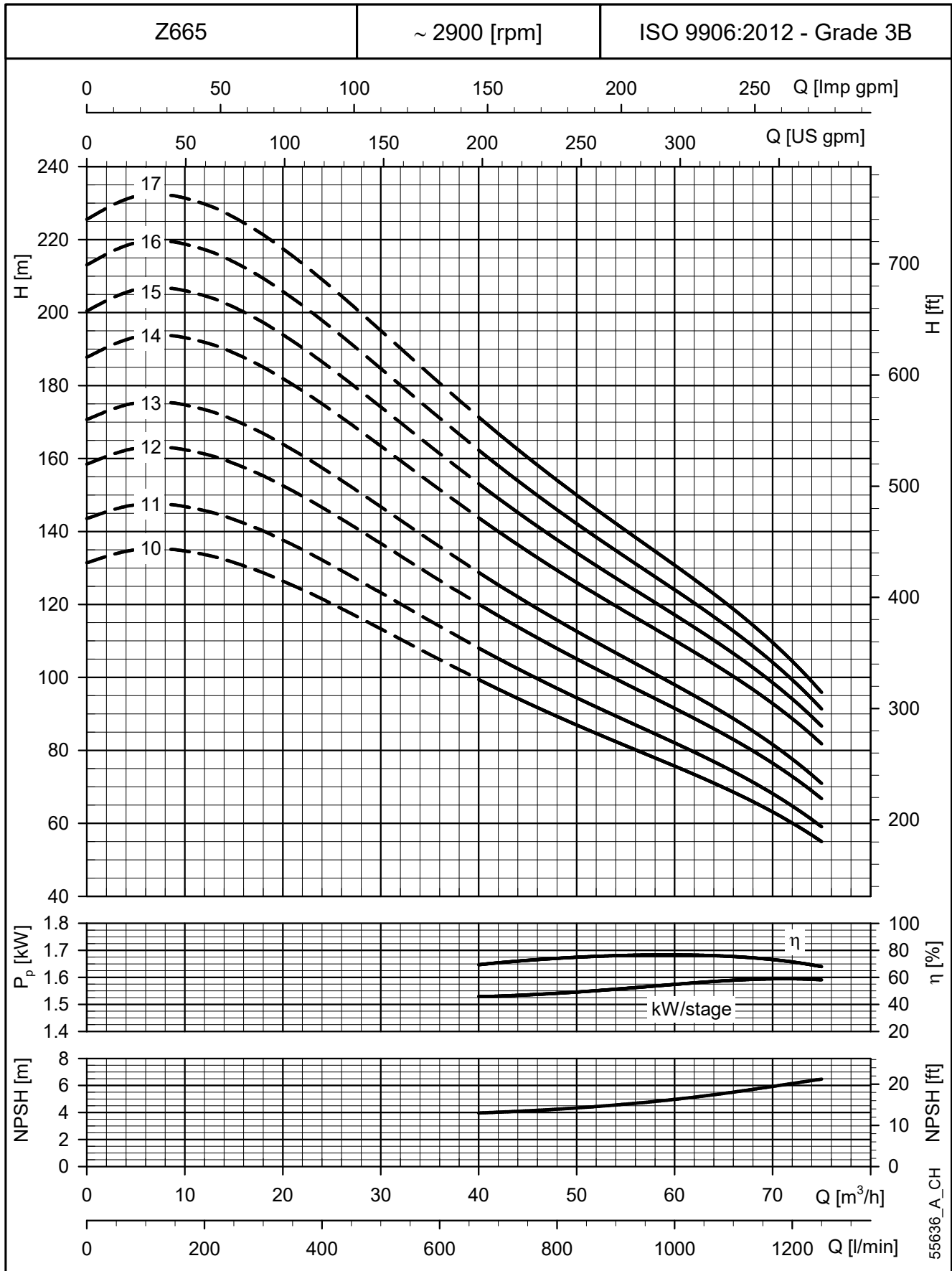
ELECTRO PUMP TYPE	RATED POWER kW	DIMENSIONS (mm)				WEIGHT Kg
		L	LM	LP	ø D 1 Cable	
Z665 10-L6W	18,5	2406	903	1503	144	104
Z665 11-L6W	18,5	2520	903	1617	144	106
Z665 12-L6W	22	2674	943	1731	144	112
Z665 13-L6W	22	2788	943	1845	144	114
Z665 14-L6W	30	3100	1141	1959	144	134
Z665 15-L6W	30	3214	1141	2073	144	136
Z665 16-L6W	30	3327	1141	2186	144	139
Z665 17-L6W	30	3441	1141	2300	144	141

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Z665 SERIES, 10 TO 17 STAGES
ELECTROPUMPS OPERATING CHARACTERISTICS



These performances are valid for liquids with density $\rho = 1.0 \text{ Kg/dm}^3$ and kinematic viscosity $\nu = 1 \text{ mm}^2/\text{sec}$.

Z665 SERIES, 18 TO 26 STAGES ELECTROPUMPS OPERATING CHARACTERISTICS

PUMP TYPE	RATED POWER		Q = DELIVERY						
			l/min	0	250	500	750	1000	1250
			m ³ /h	0	15	30	45	60	75
	kW	MEI* ≥	H = TOTAL HEAD METRES COLUMN OF WATER						
Z665 18	37	0,40	241,6	243,3	210,4	173,3	141,8	105,3	
Z665 19	37	0,40	254,4	255,9	221,1	182,0	148,8	110,2	
Z665 20	37	0,40	267,0	268,3	231,7	190,7	155,8	115,0	
Z665 21	37	0,40	279,6	280,7	242,3	199,2	162,7	119,7	
Z665 22	45	0,40	291,2	292,1	251,8	206,9	168,8	123,6	
Z665 23	45	0,40	303,6	304,2	262,1	215,3	175,4	128,1	
Z665 24	45	0,40	315,9	316,2	272,2	223,5	182,0	132,4	
Z665 25	45	0,40	328,1	328,1	282,3	231,6	188,4	136,5	
Z665 26	45	0,40	340,2	339,9	292,2	239,6	194,8	140,6	

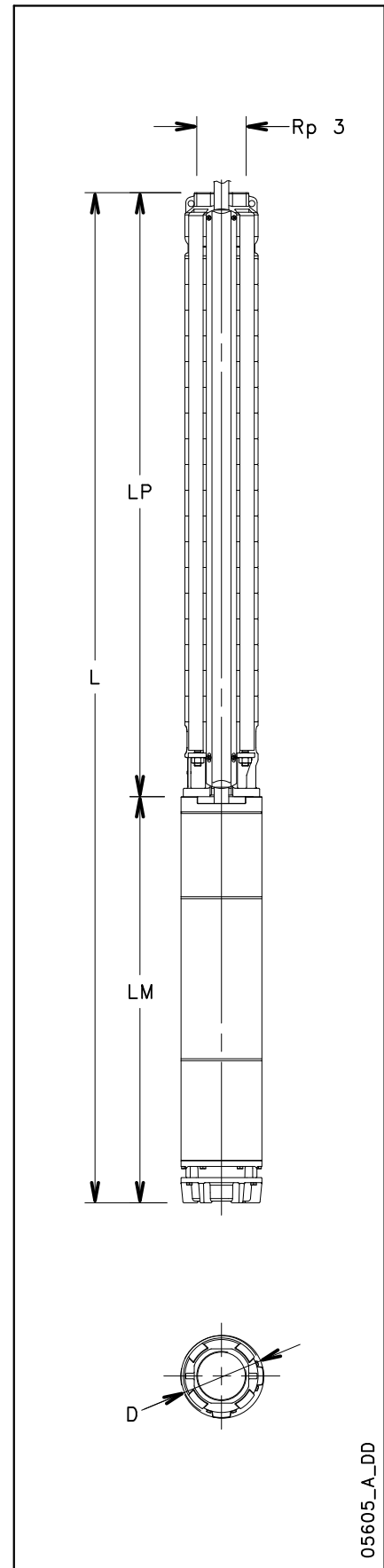
* Efficiency index MEI

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ELECTROPUMPS DIMENSIONS AND WEIGHTS

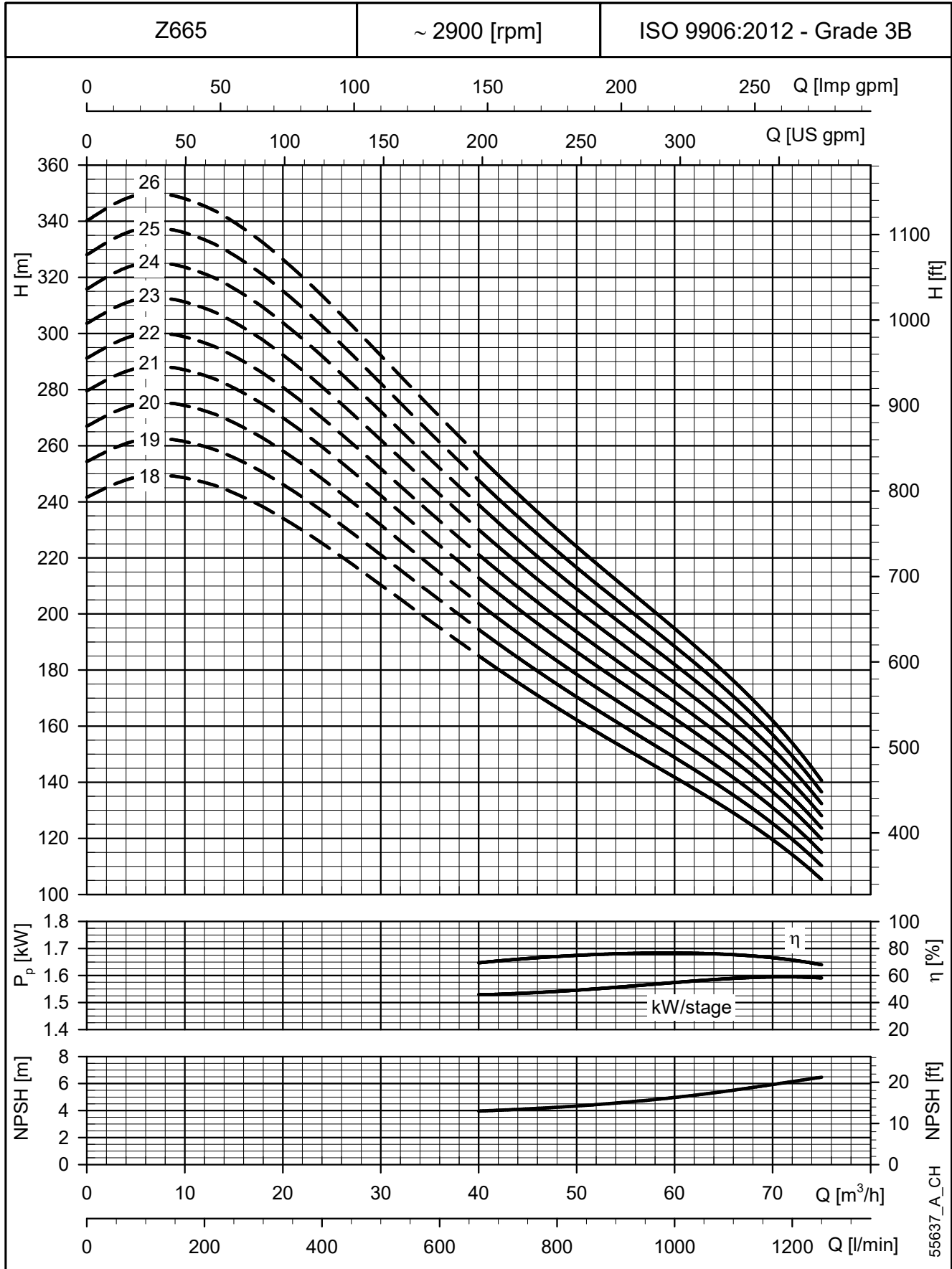
ELECTRO PUMP TYPE	RATED POWER kW	DIMENSIONS (mm)				WEIGHT Kg
		L	LM	LP	ø D 1 Cable	
Z665 18-L6W	37	3665	1251	2414	144	158
Z665 19-L6W	37	3779	1251	2528	144	160
Z665 20-L6W	37	3893	1251	2642	144	163
Z665 21-L6W	37	4006	1251	2755	144	165
Z665 22-L6C	45	4229	1360	2869	142	179
Z665 23-L6C	45	4343	1360	2983	142	181
Z665 24-L6C	45	4457	1360	3097	142	184
Z665 25-L6C	45	4571	1360	3211	142	186
Z665 26-L6C	45	4684	1360	3324	142	189

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Z665 SERIES, 18 TO 26 STAGES
ELECTROPUMPS OPERATING CHARACTERISTICS

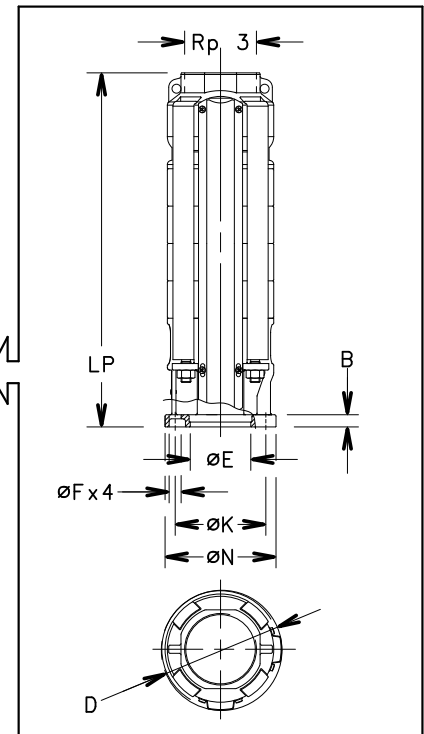


These performances are valid for liquids with density $\rho = 1.0 \text{ Kg/dm}^3$ and kinematic viscosity $\nu = 1 \text{ mm}^2/\text{sec}$.

SERIES Z645 PUMP DIMENSIONS AND WEIGHTS

POMPA TIPO	MAX POTENZA ASSORBITA POMPA a 2900 min ⁻¹ kW	DIMENSIONI (mm)		PESO kg
		LP	∅ D 1 Cavo	
Z645 02-4	2.7	594	142	9
Z645 03-4	4.1	708	142	12
Z645 04-4	5.5	822	142	15
Z645 05-4	6.9	936	142	17
Z645 02-6	2.7	592	142	9
Z645 03-6	4.1	706	142	12
Z645 04-6	5.5	820	142	15
Z645 05-6	6.9	934	142	17
Z645 06-6	7.9	1047	142	20
Z645 07-6	9.1	1161	142	22
Z645 08-6	10.5	1275	142	25
Z645 09-6	11.8	1389	142	27
Z645 10-6	13.1	1503	142	30
Z645 11-6	14.3	1617	142	32
Z645 12-6	15.7	1731	142	35
Z645 13-6	17.0	1845	142	37
Z645 14-6	18.3	1959	142	40
Z645 15-6	19.7	2073	142	42
Z645 16-6	20.9	2186	142	45
Z645 17-6	22.2	2300	142	47
Z645 18-6	23.7	2414	142	50
Z645 19-6	25.0	2528	142	52
Z645 20-6	26.3	2642	142	55
Z645 21-6	27.6	2755	142	57
Z645 22-6	28.9	2869	142	60
Z645 23-6	30.1	2983	142	62
Z645 24-6	31.6	3097	142	68
Z645 25-6	32.9	3211	142	70
Z645 26-6	34.2	3324	142	73
Z645 27-6	35.5	3438	142	75
Z645 28-6	36.8	3552	142	78
Z645 29-6	38.0	3666	142	80
Z645 30-6	39.3	3780	142	83
Z645 31-6	40.6	3894	142	85
Z645 32-6	41.9	4007	142	88
Z645 33-6	43.1	4121	142	90

z645p-2p50_a_td



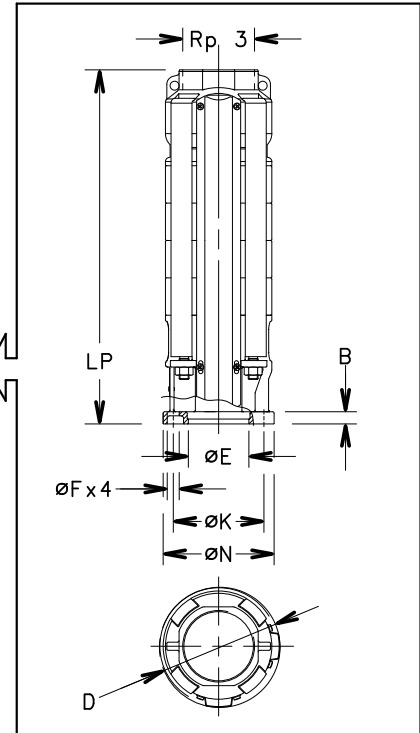
MOTOR-PUMP COUPLING

MOTOR	DIMENSIONS (mm)				
	N	K	F	B	E H ⁷
4"	135	87,3	10	14,6	76,2
6"	135	111,2	15	12,3	76,2

z6fl-mtcn-2p50-en_a_td

PUMP SERIES Z665 PUMP DIMENSIONS AND WEIGHTS

POMPA TIPO	MAX POTENZA ASSORBITA POMPA a 2900 min ⁻¹ kW	DIMENSIONI (mm)		PESO kg
		LP	∅ D 1 Cavo	
Z665 02-4	3,5	594	142	9
Z665 03-4	5,2	708	142	12
Z665 04-4	6,9	822	142	15
Z665 02-6	3,5	592	142	9
Z665 03-6	5,2	706	142	12
Z665 04-6	6,9	820	142	15
Z665 05-6	8,6	934	142	17
Z665 06-6	10,3	1047	142	20
Z665 07-6	11,4	1161	142	22
Z665 08-6	13,0	1275	142	25
Z665 09-6	14,5	1389	142	27
Z665 10-6	16,3	1503	142	30
Z665 11-6	17,9	1617	142	32
Z665 12-6	19,6	1731	142	35
Z665 13-6	21,2	1845	142	37
Z665 14-6	23,1	1959	142	40
Z665 15-6	24,7	2073	142	42
Z665 16-6	26,3	2186	142	45
Z665 17-6	27,9	2300	142	47
Z665 18-6	29,7	2414	142	50
Z665 19-6	31,3	2528	142	52
Z665 20-6	32,9	2642	142	55
Z665 21-6	34,5	2755	142	57
Z665 22-6	36,1	2869	142	60
Z665 23-6	37,6	2983	142	62
Z665 24-6	39,2	3097	142	65
Z665 25-6	40,8	3211	142	67
Z665 26-6	42,3	3324	142	70



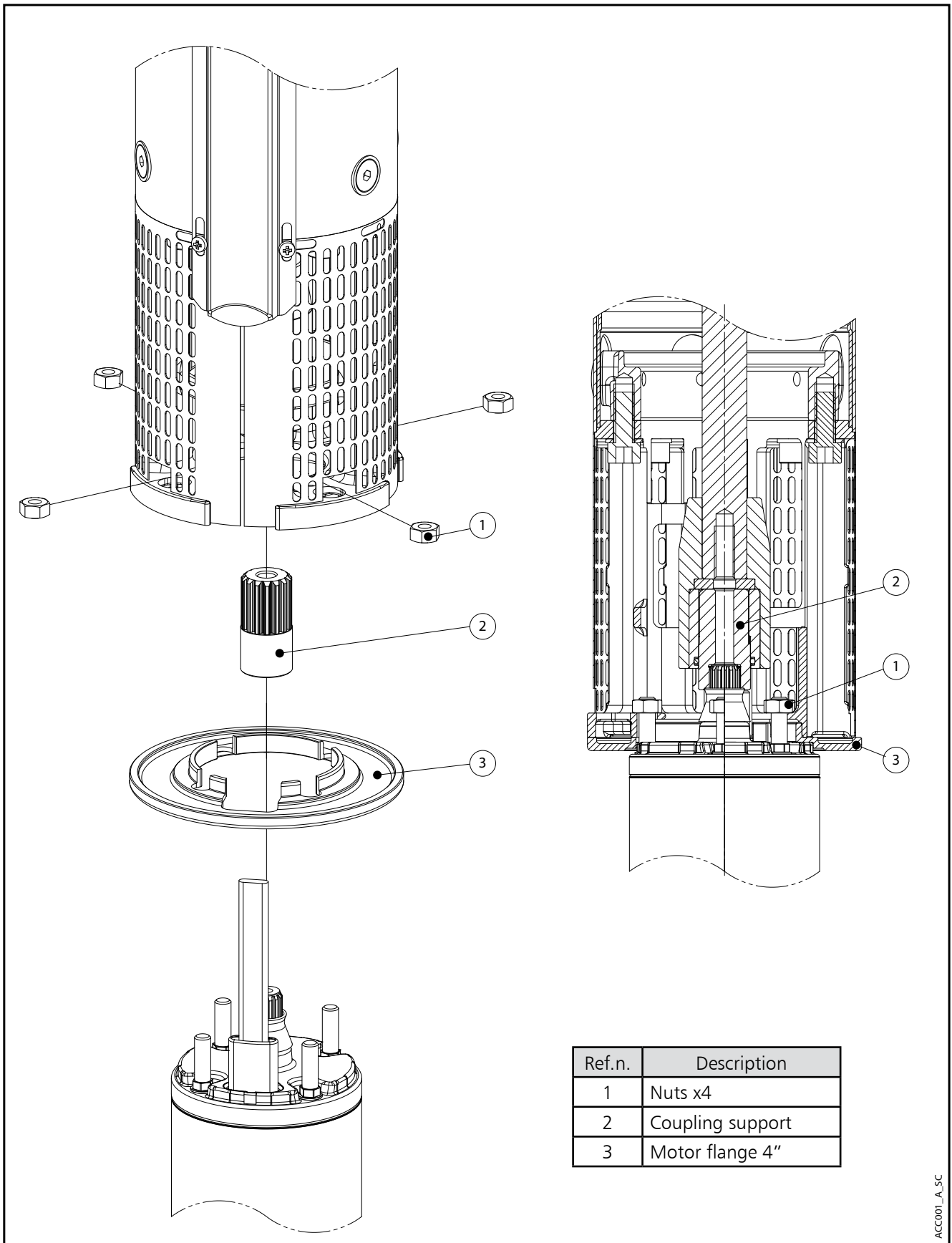
z665p-2p50_a_td

MOTOR-PUMP COUPLING

MOTOR	DIMENSIONS (mm)				
	N	K	F	B	E ^{H7}
4"	135	87,3	10	14,6	76,2
6"	135	111,2	15	12,3	76,2

z6fl-mtcn-2p50-en_a_td

**ACCESSORY
MOTOR ADAPTER 6X4" KIT**



ACC001_A_5C

Xylem |'zīləm|

- 1) The tissue in plants that brings water upward from the roots;
- 2) a leading global water technology company.

We're a global team unified in a common purpose: creating advanced technology solutions to the world's water challenges. Developing new technologies that will improve the way water is used, conserved, and re-used in the future is central to our work. Our products and services move, treat, analyze, monitor and return water to the environment, in public utility, industrial, residential and commercial building services settings. Xylem also provides a leading portfolio of smart metering, network technologies and advanced analytics solutions for water, electric and gas utilities. In more than 150 countries, we have strong, long-standing relationships with customers who know us for our powerful combination of leading product brands and applications expertise with a strong focus on developing comprehensive, sustainable solutions.

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