

Radiographic report: X-ray, Weld



Report number: 40291133 (0)

Customer Van der Ende Pompen B.V. Maasambacht 4 2676CW MAASDIJK NL	Work location -	Applus RTD Reglon Rozenburg Oranjelaan 58 3181HA ROZENBURG ZH NL Contact person
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Project		
Client order number 18902123/1001/go Applus RTD workorder 132029	Project -- Object Testweld	Request number Welding firm info

Research		
Examination procedure RT 21013 Rev.14 Assessment procedure RT 21031 Rev.4	Examination standard EN-ISO 17636-1 Class B Assessment standard EN-ISO 10675-1 level 1 Ed.2016	Client examination specification - Client assessment specification -
Equipment EQ.001.RTRS.0999 Selfert 300 dlr Focus 3 x 3 Callibration valid till 22/01/2019	Brand / type AGFA D4 Foil (front/back) Pb 0,027mm Screen	Inspection coverage 100% # Films / cass. 1 Film development Automatic 8 min @ 28°C

Objects (1)

Weld / object nr.	Object ID / drawing no	Material	Weld method	Weld shape	Welder	Dia. / length (mm)	Nom. WT (mm)	PWHT	IQI Pos.	Setup	IQI	Req. Wire/hole
WTT-R-27	--	a106Gr.B gr11.1	141(H-L045)	V	G.van Oostrum 03-05-1962	48.3	5.08	No	S	DWDI	10 FE EN	14

Results of examination (3)

Weld / object nr.	Film / exp.nr	Film dim. (cm)	Pen. WT (mm)	FFD / FOD (mm)	OFD (mm)	U (keV)	Rad. time (min)	I (mA)	Assessed Area	Density	Vis. wire / hole	Classification (Location_NA) (cm)	A/NA
WTT-R-27	1	6x16	15	800	48.3	200	3	3		2.5	14		A
	2									2.5	14		A
	3									2.5	14		A

Examination performed 29/06/2018 Examiner Scholman Gerard (LEVEL_2) RT2e-ISO Examiner	Report approved 29/06/2018 Film interpreter Doorn, H. van Applus RTD 473/172 H. van Doorn	
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